

SPLIT

Dart Aerospace Ltd.

Date: Thursday, 11/01/2007 2:30:28 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BALL STUD
Job Number : 30210	
Estimate Number : 12583	
P.O. Number : <i>N/A</i>	Part Number : D35547
This Issue : 11/01/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3554 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 09/01/2007 Type : PURCHASED PARTS	Drawing Revision : A
Previous Run :	Material : <i>N/A</i>
Written By : _____	Due Date : 16/01/2007 Qty: <i>100</i> Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A New Issue 06-11-13 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: *2857*
Purchase Part Number: BS104
Supplier: LS Technologies
Certificate of conformity is required

C207101/12

(200)

2.0	BS104	BALL STUD
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 200.0000 Each(s)
BALL STUD

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Receive & Inspect For Transit Damage
Ensure certificate of conformity is attached

107/01/18 100 *107/01/24 (200)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

107/01/24

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: *51 448*

107/01/25 (200) *107/01/25*

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BALL STUD

Job Number: 30210

Part Number: D35547

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(200)

Comment: FINAL INSPECTION/W/O RELEASE

11/07/01/26

Job Completion



11 07-06-26

LS Technologies Canada Inc.

Box 25032
Saskatoon, SK
S7K 8B7

Packing Slip

Date	Packing Slip #
1/17/2007	3409

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Ship To
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

P.O. No.	Rep	Ship Date	Ship Via
PO00002857	N	1/17/2007	Purolator

Qty	Description
100	BS104 .39 DIA BALL STUD ZINC PLATED 5/16-18 THREAD .75 LENGTH - Already shipped.
100	BS104 .39 DIA BALL STUD ZINC PLATED 5/16-18 THREAD .75 LENGTH (Back order - Shipped on January 23rd, 2007)
	Shipping and Handling PUROLATOR / DHL - Tracking #320310660198
	Total GST Business Number: 875007718

Please remit to above address. Thank you for the business.



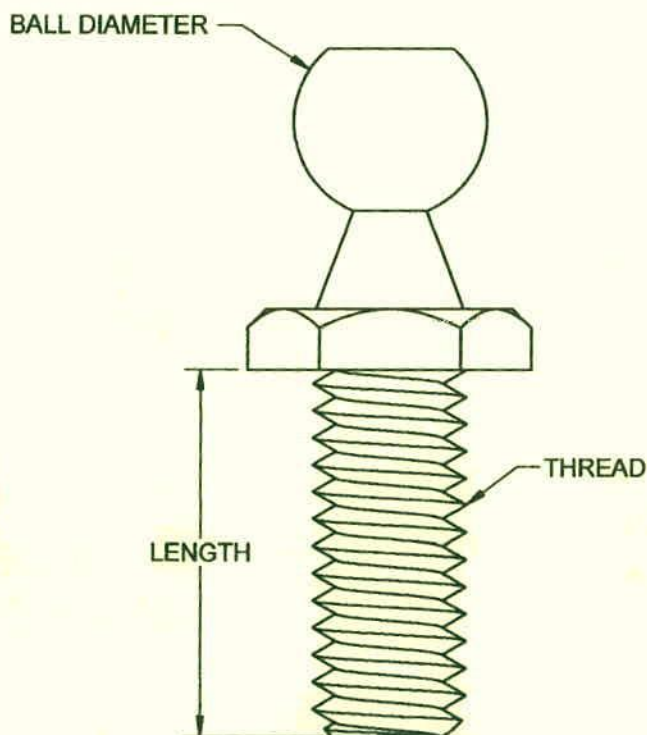
DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED [Signature]	DRAWING NO. D3554	REV. A SHEET 1 OF 1
DATE 06.08.28		TITLE BALL STUD	SCALE NTS
REV A	DATE 06.08.28	DESCRIPTION NEW ISSUE	

SPECIFICATION CONTROL DRAWING

REFERENCE ONLY



RELEASED
06.10.13



D3554-X BALL STUD

DART P/N	MATERIAL	BALL DIA	THREAD	LENGTH	POSSIBLE SUPPLIER
D3554-1	304 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K98
D3554-3	STEEL	10 mm	5/16-18 UNC	0.5"	McMASTER-CARR, P/N 9512K73
D3554-5	316 SS	10 mm	5/16-18 UNC	0.75"	McMASTER-CARR, P/N 9512K88
D3554-7	STEEL ZINC PLATED	10 mm	5/16-18 UNC	0.75"	LS TECHNOLOGIES, P/N BS104
D3554-9	STEEL ZINC PLATED	10 mm	5/16-18 UNC	1"	LS TECHNOLOGIES, P/N BS106

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